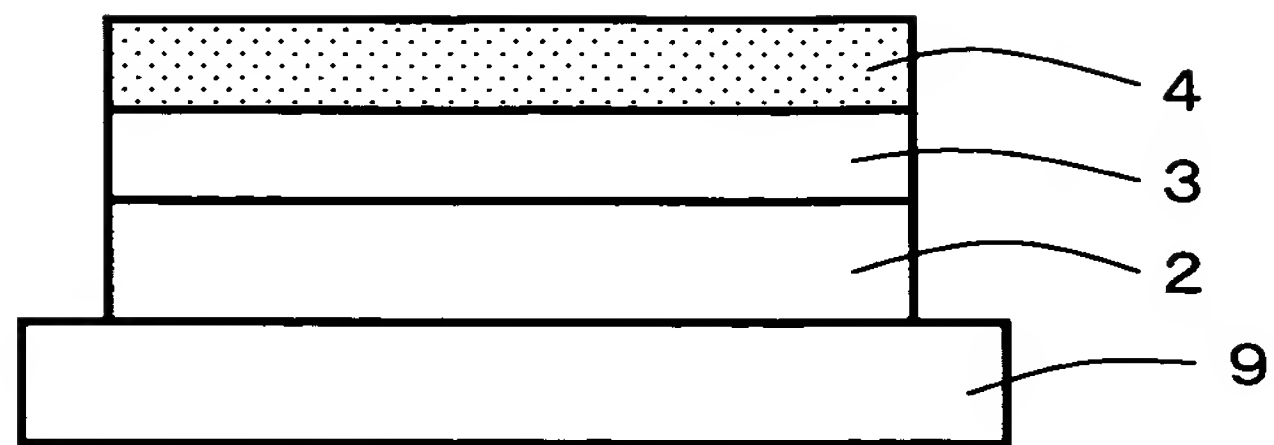
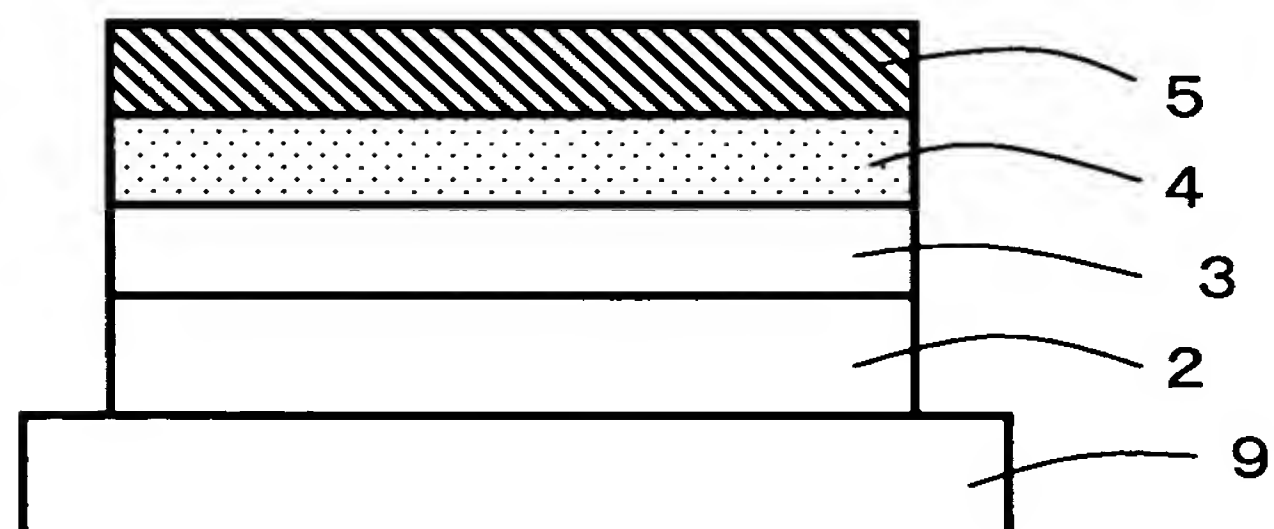


FIG. 1A



ARRANGEMENT OF METAL

FIG. 1B



HEATING, MELTING AND COOLING

FIG. 1C

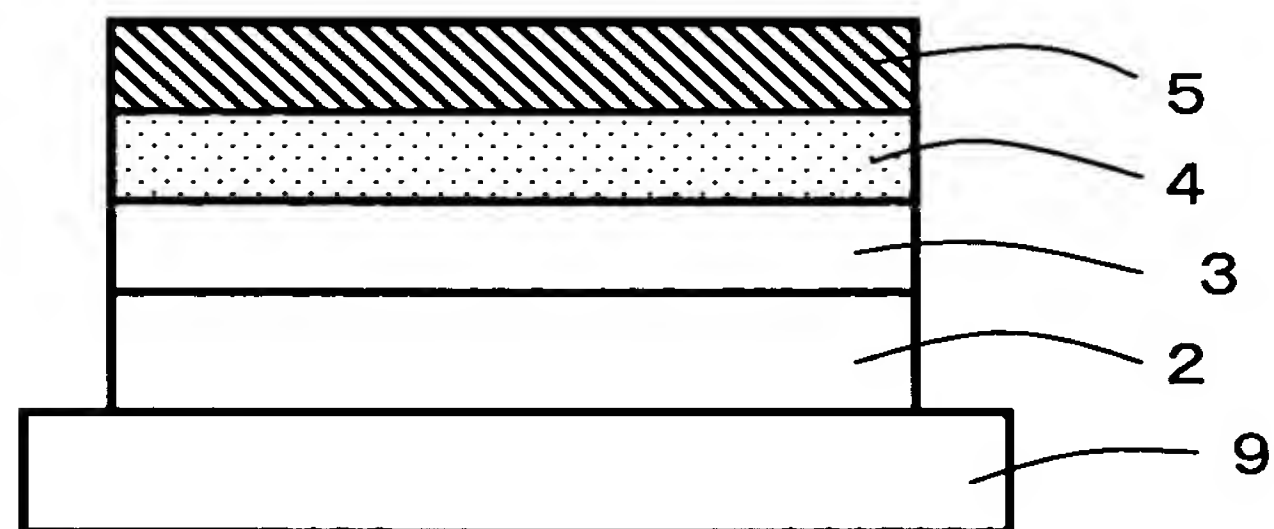


FIG. 1D

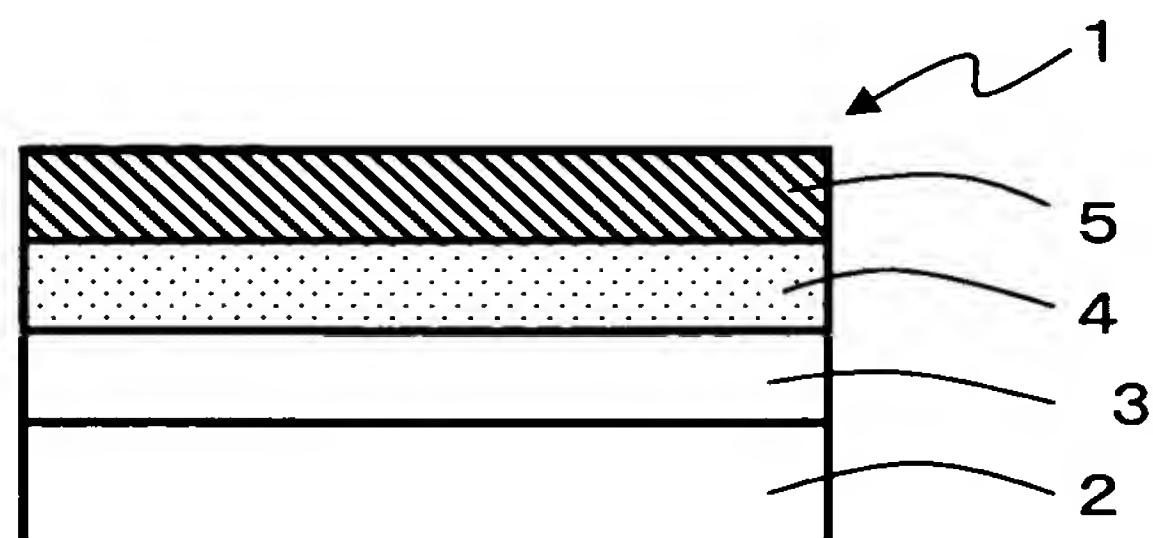
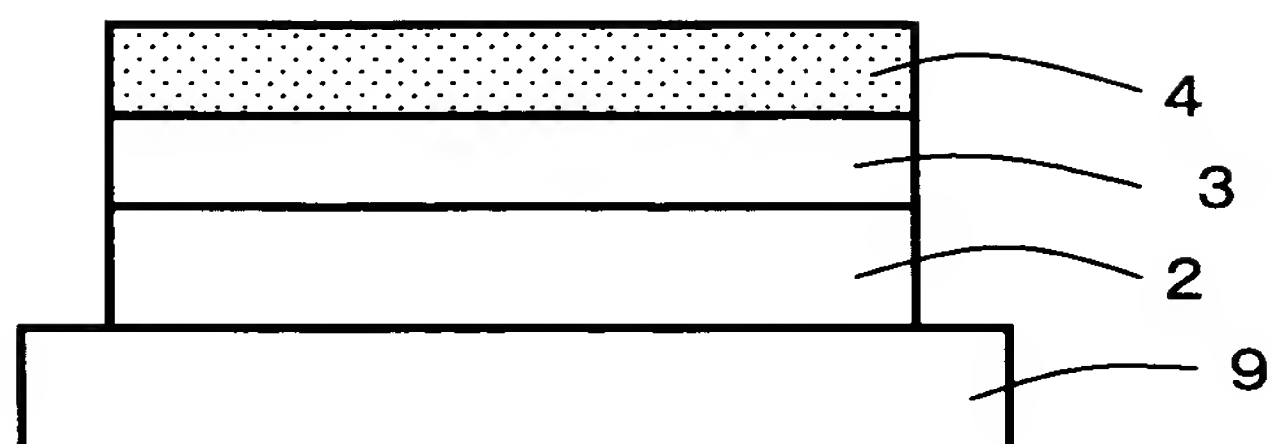
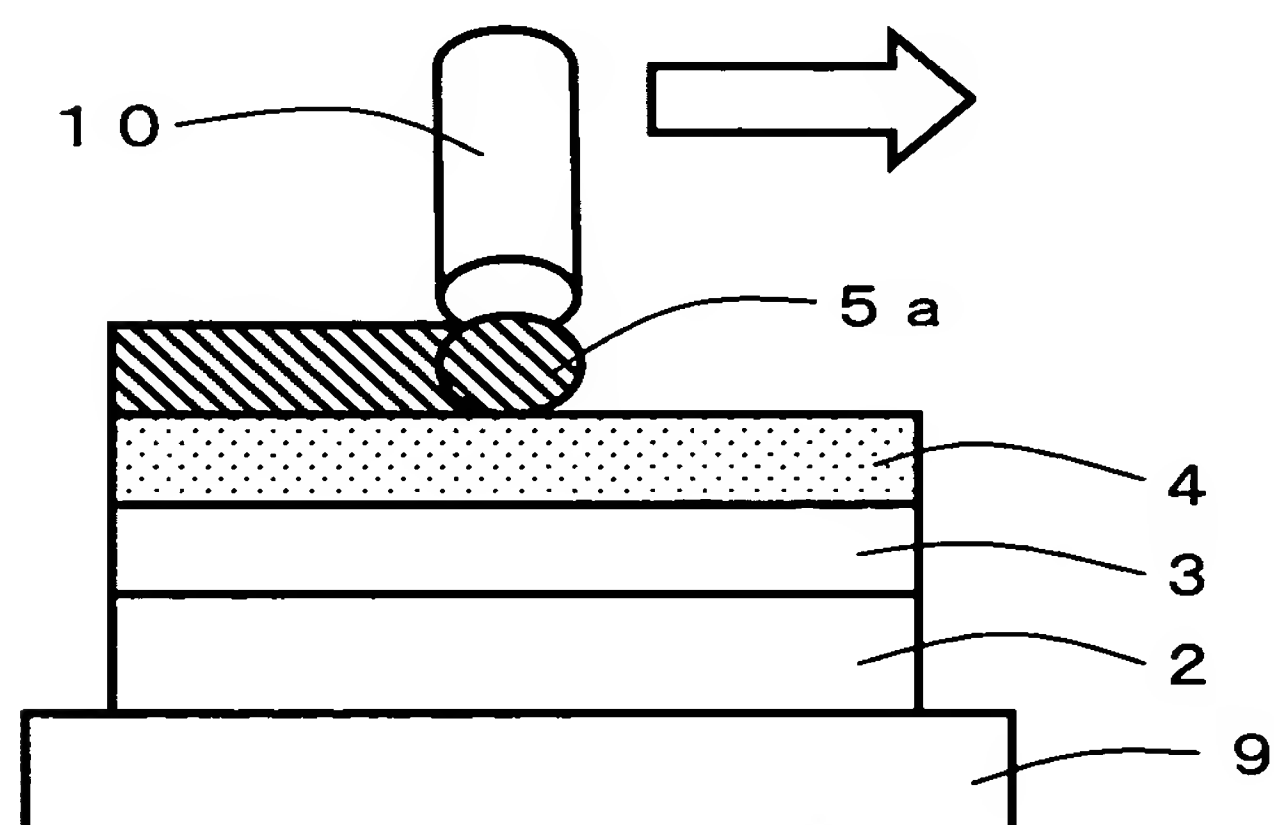


FIG. 2A



HEATING, MELTING AND APPLICATION OF METAL

FIG. 2B



COOLING

FIG. 2C

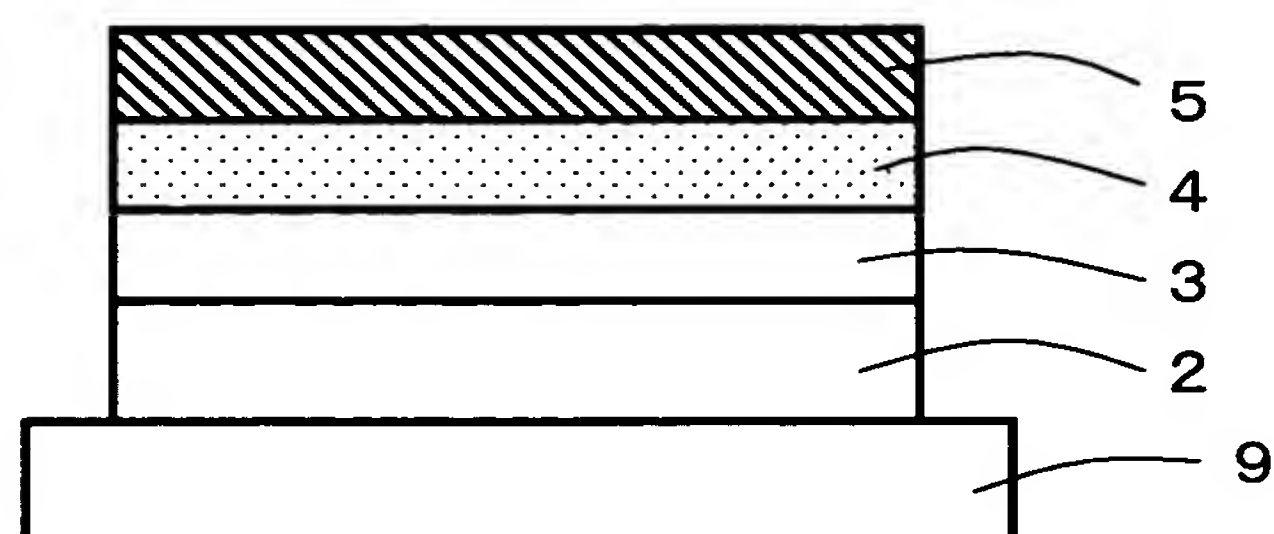


FIG. 2D

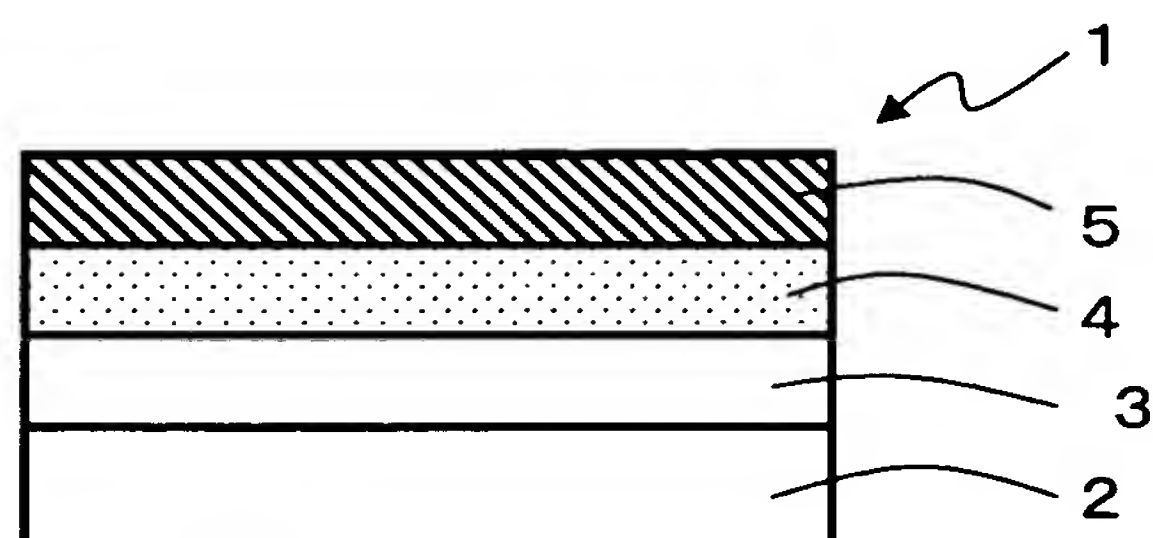


FIG. 3A

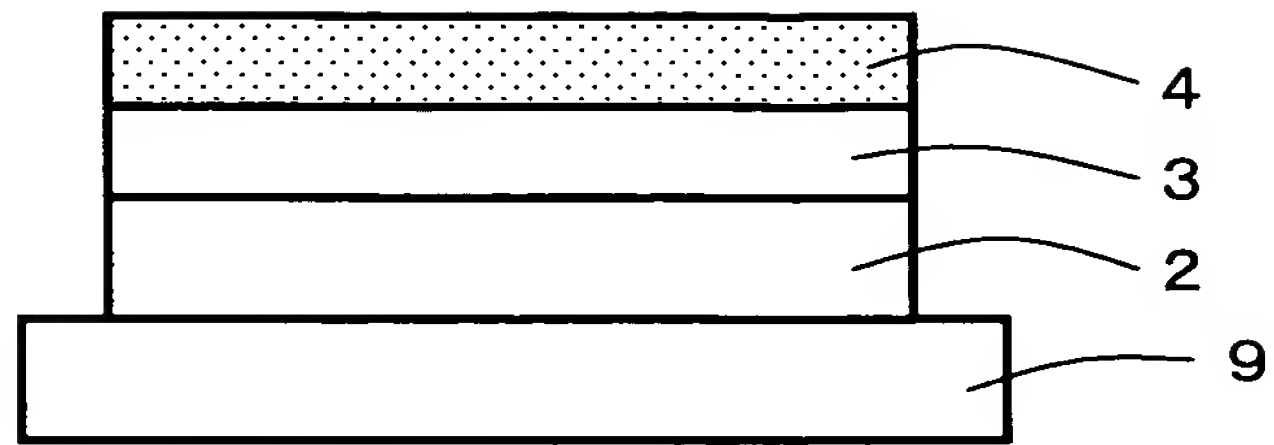
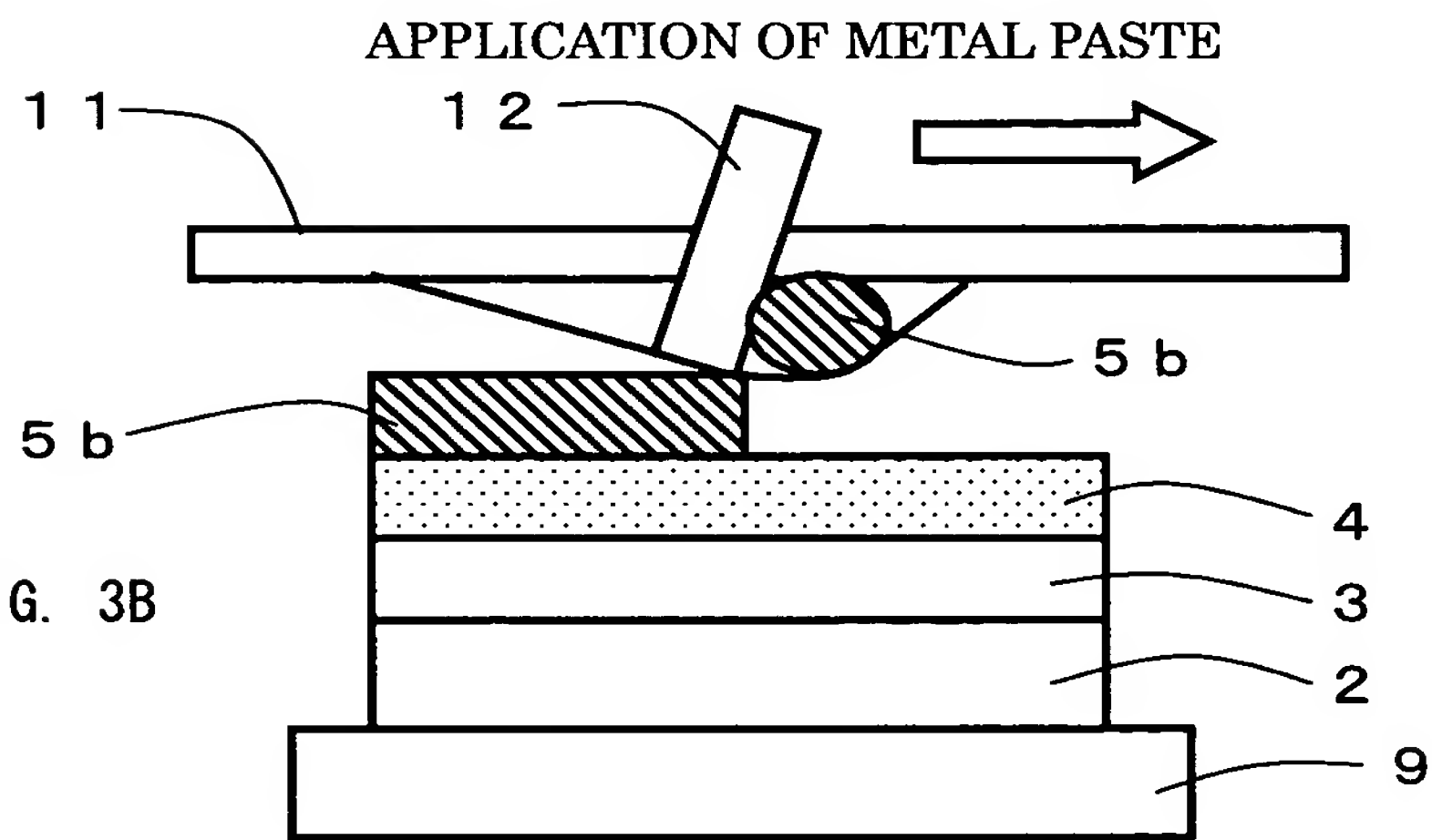


FIG. 3B



HEATING, MELTING AND COOLING

FIG. 3C

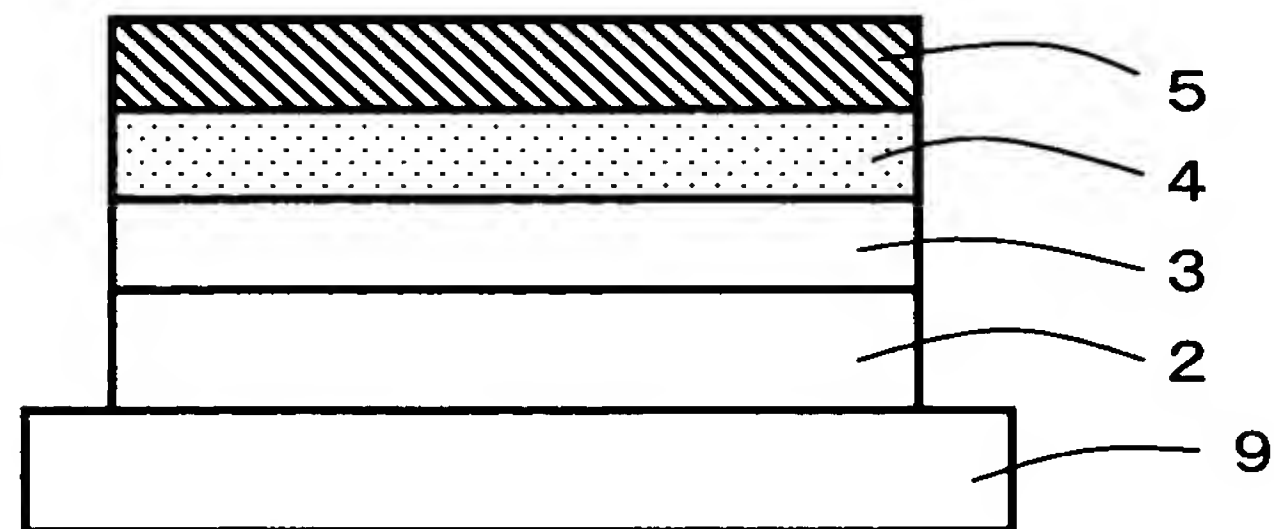


FIG. 3D

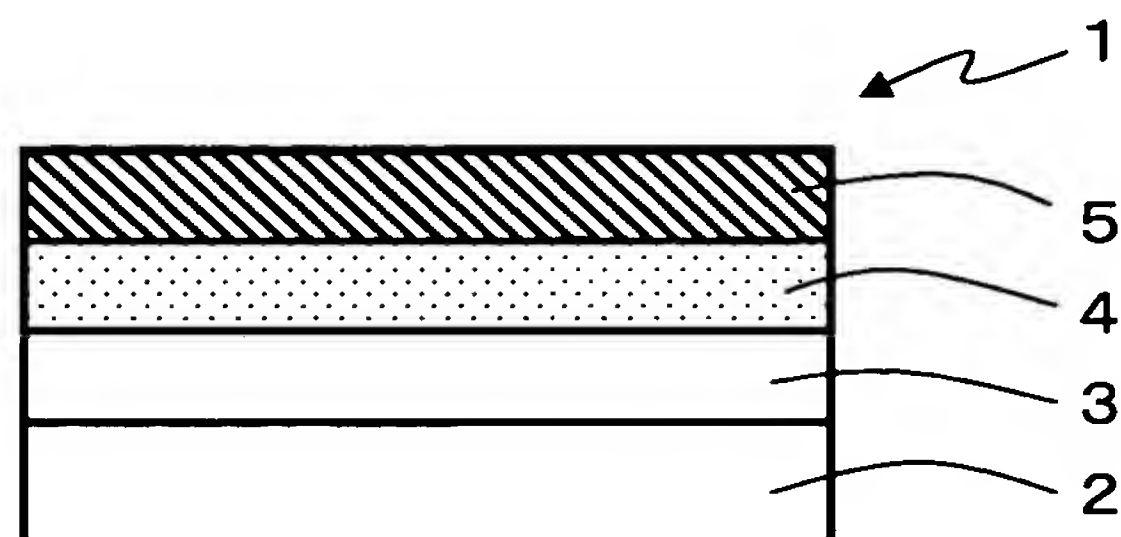
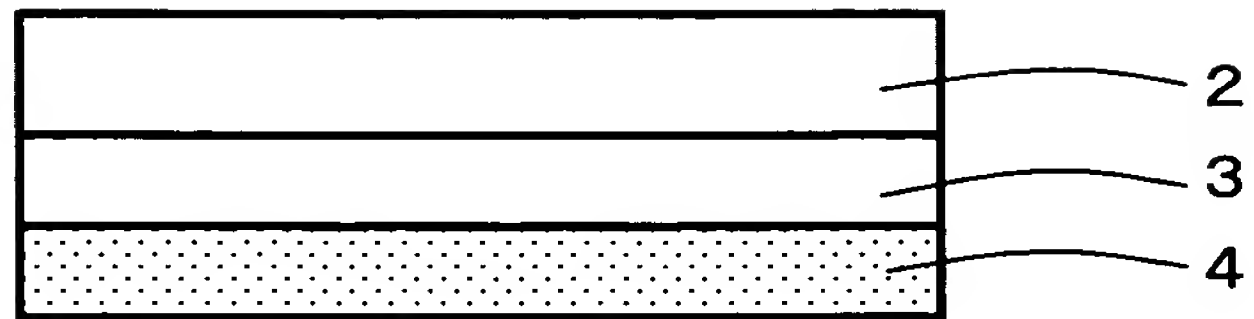
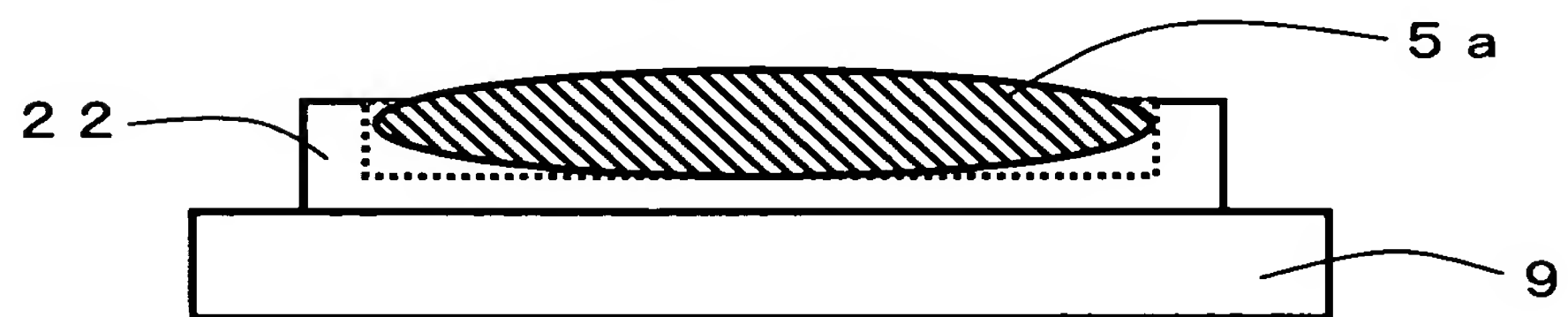


FIG. 4A

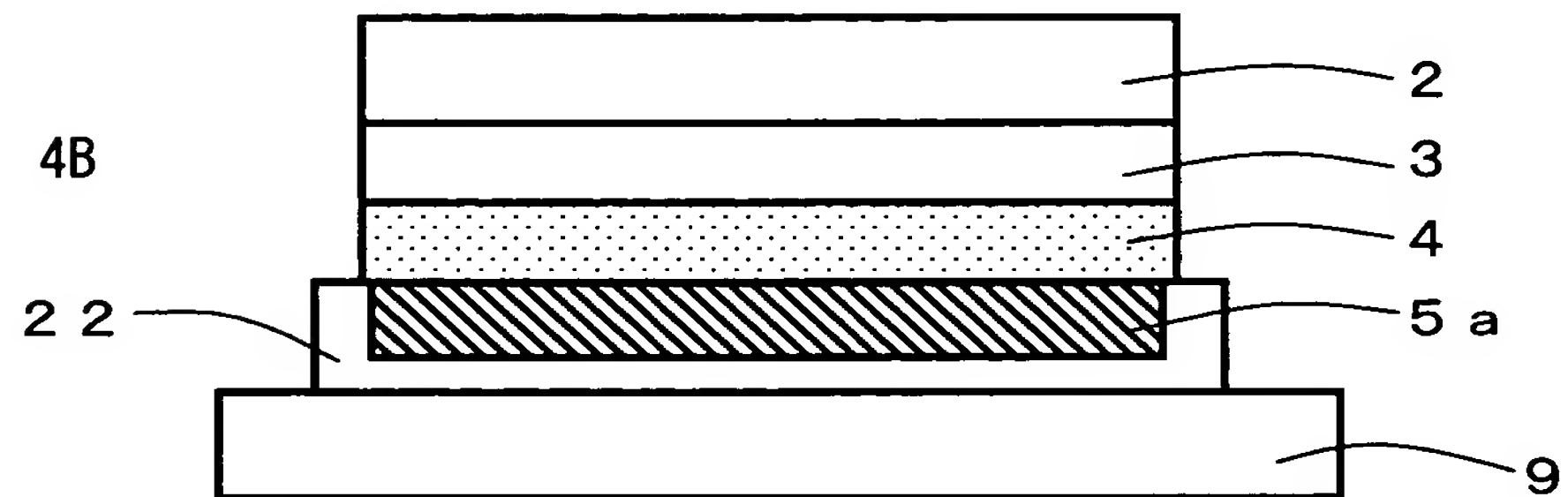


HEATING AND MELTING



TRANSCRIPTION

FIG. 4B



COOLING

FIG. 4C

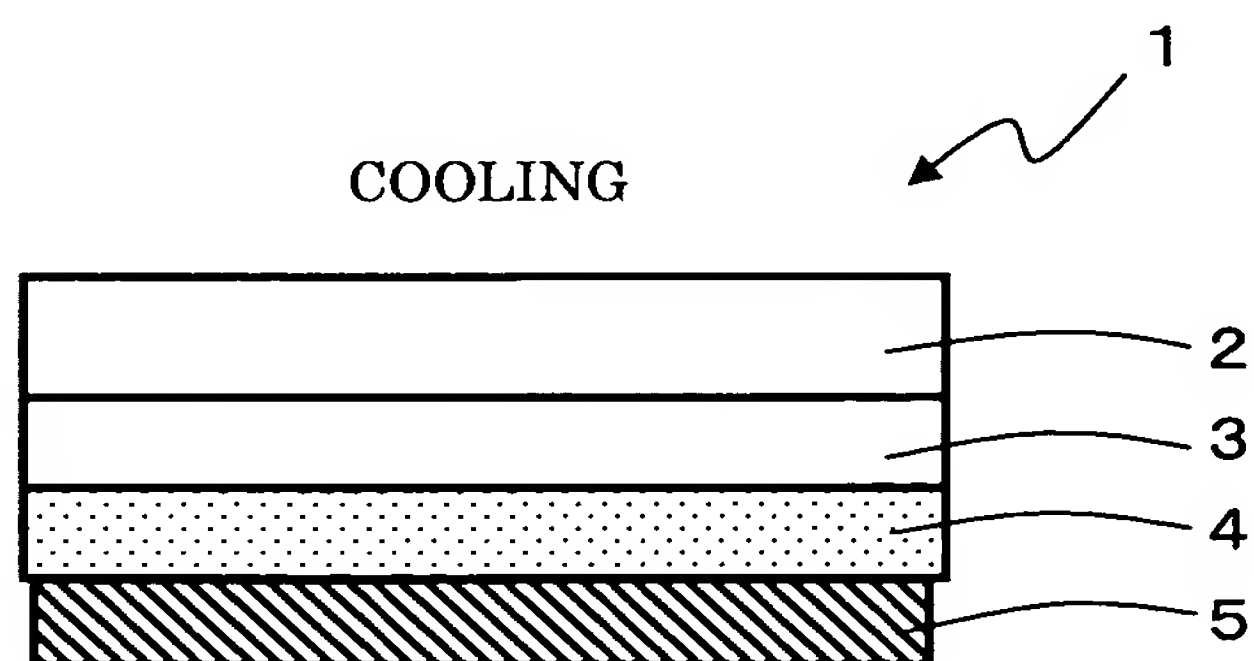
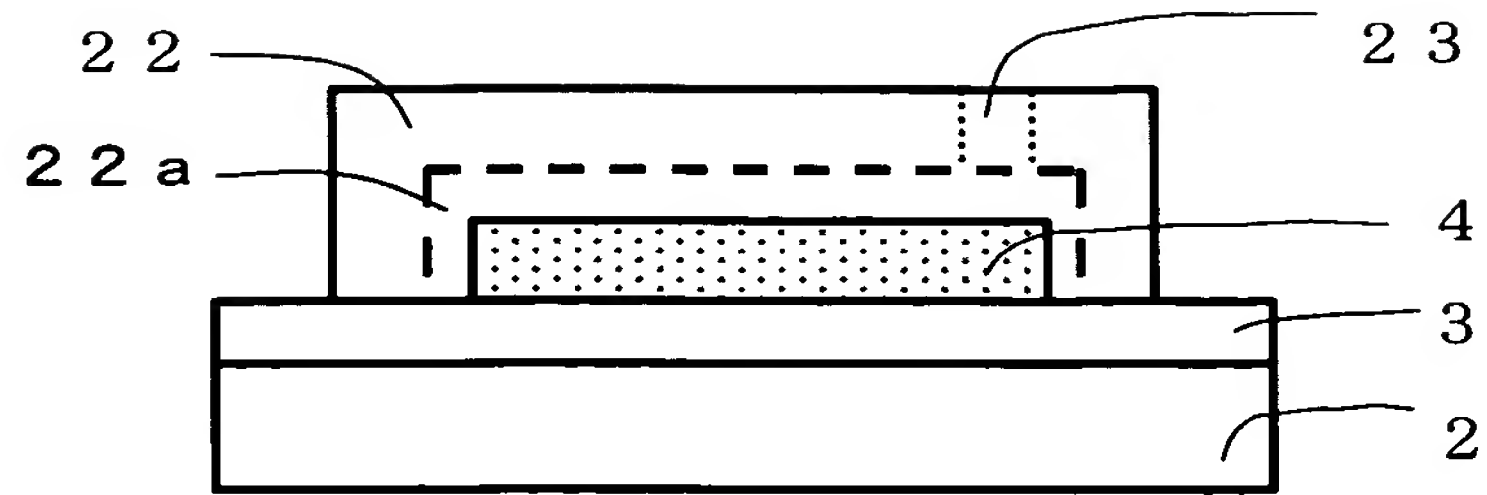
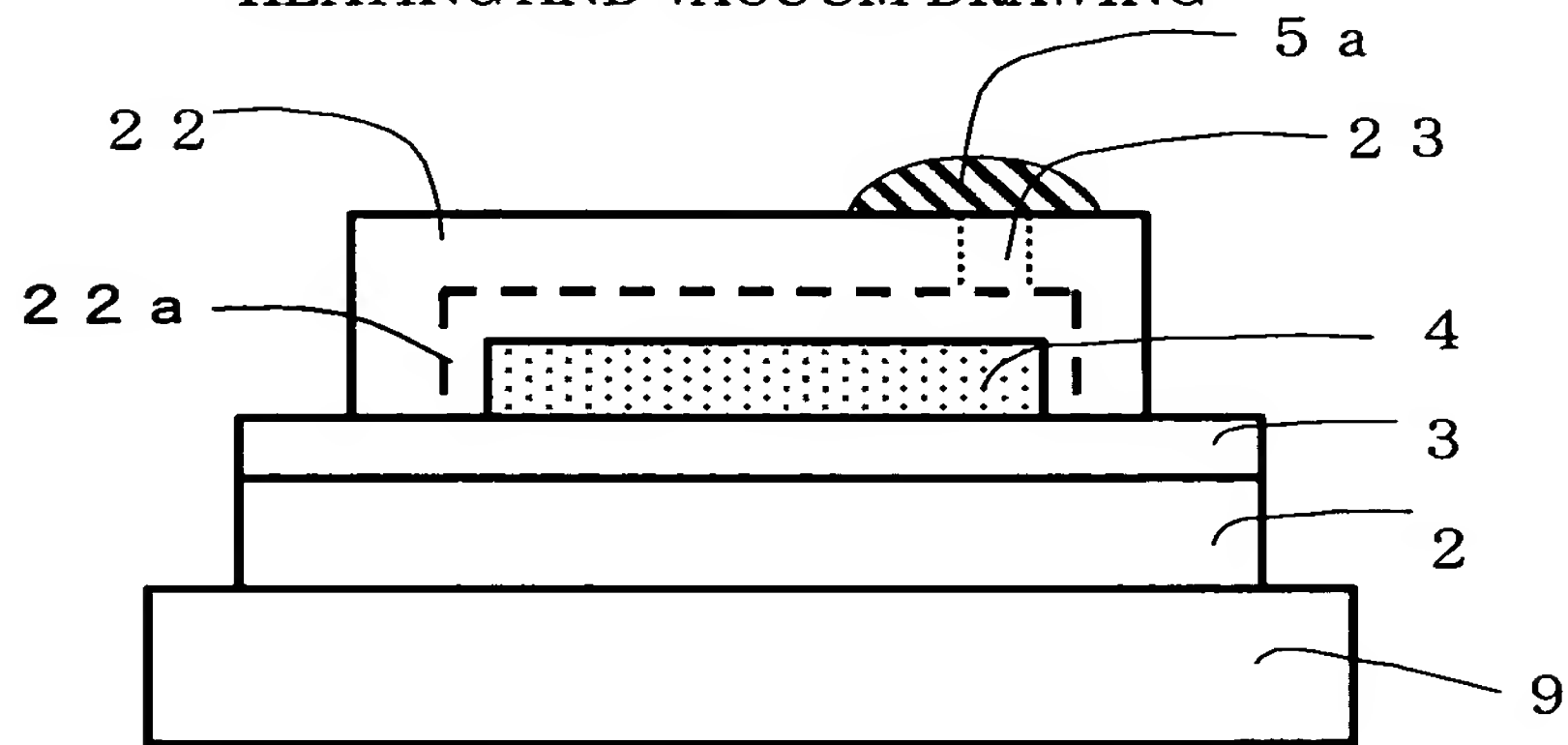


FIG. 5A



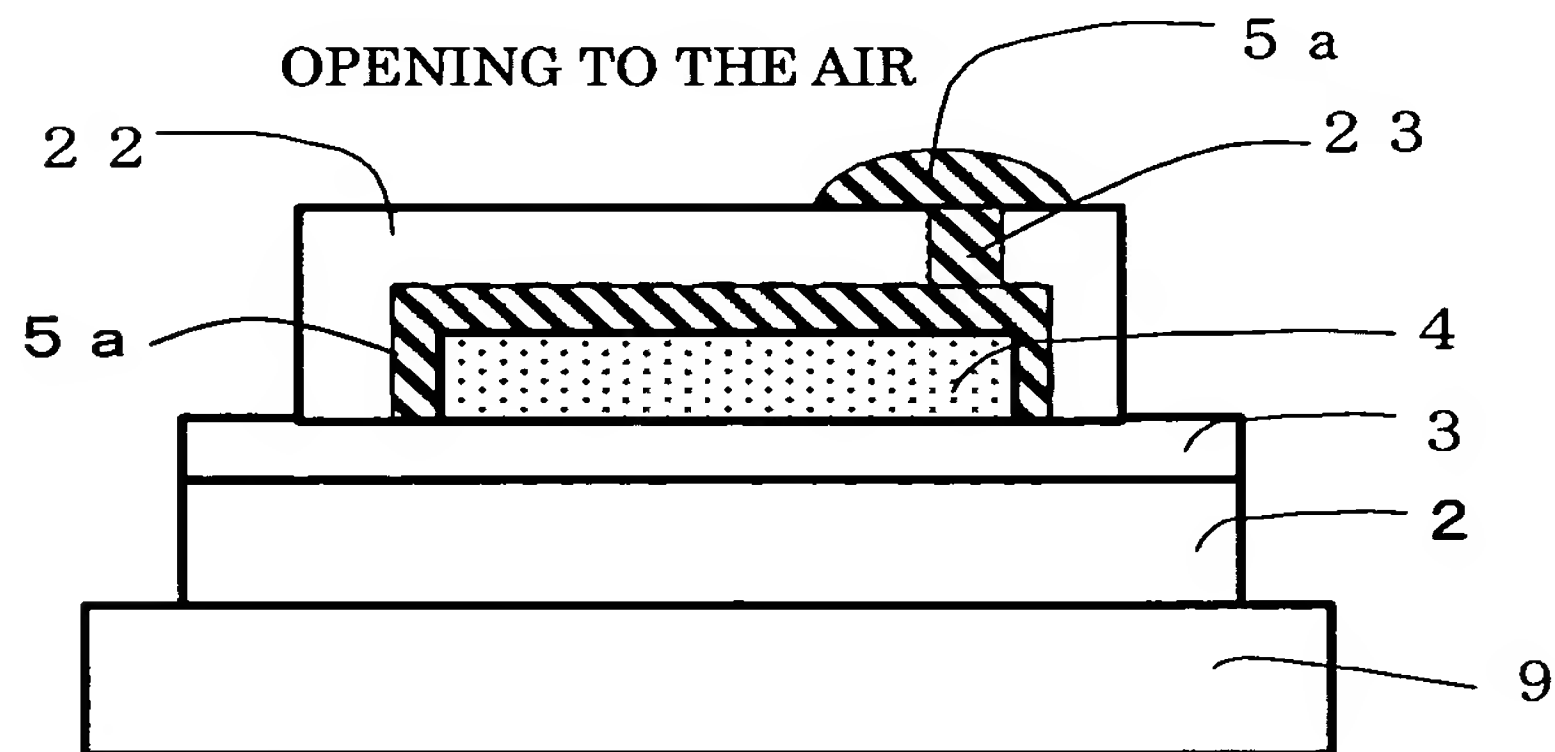
HEATING AND VACUUM DRAWING

FIG. 5B



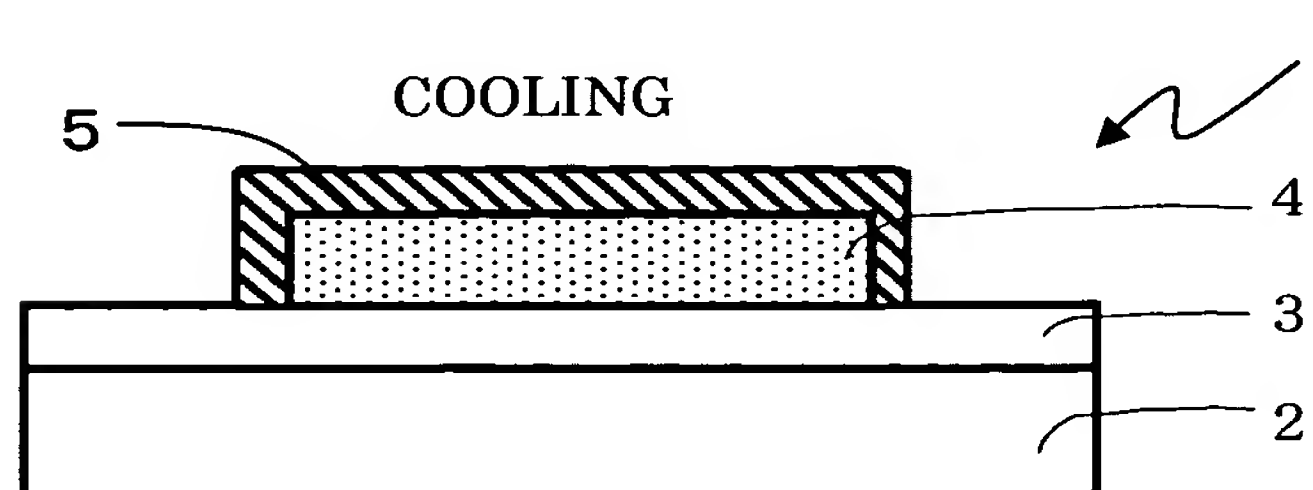
OPENING TO THE AIR

FIG. 5C



COOLING

FIG. 5D



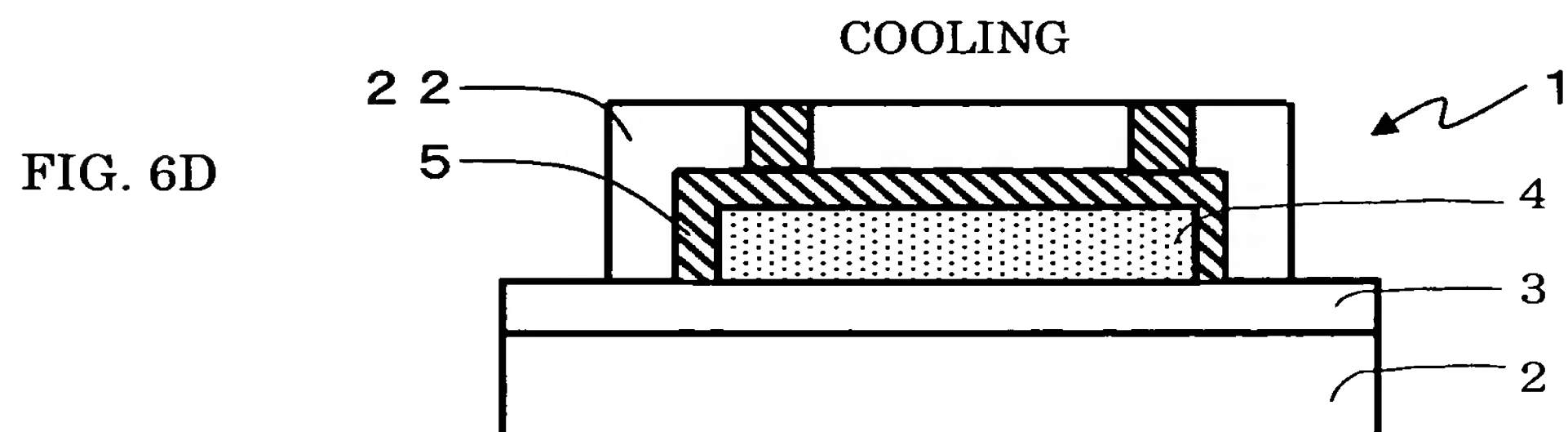
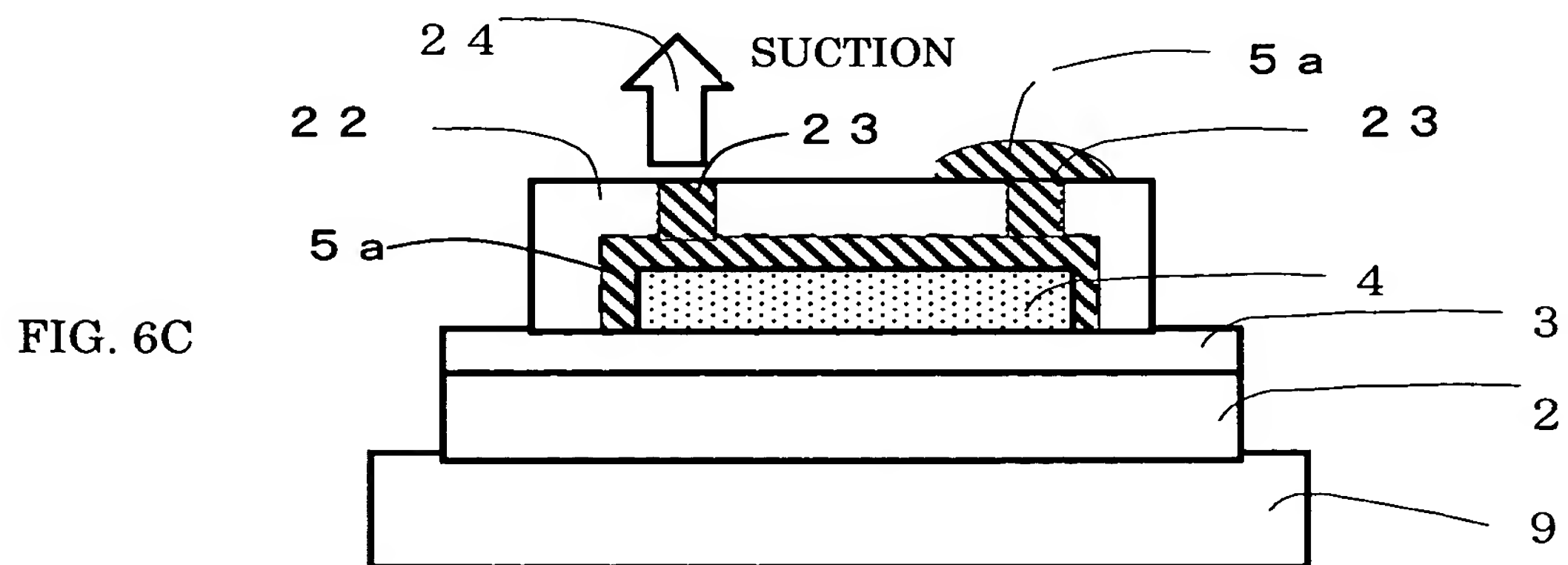
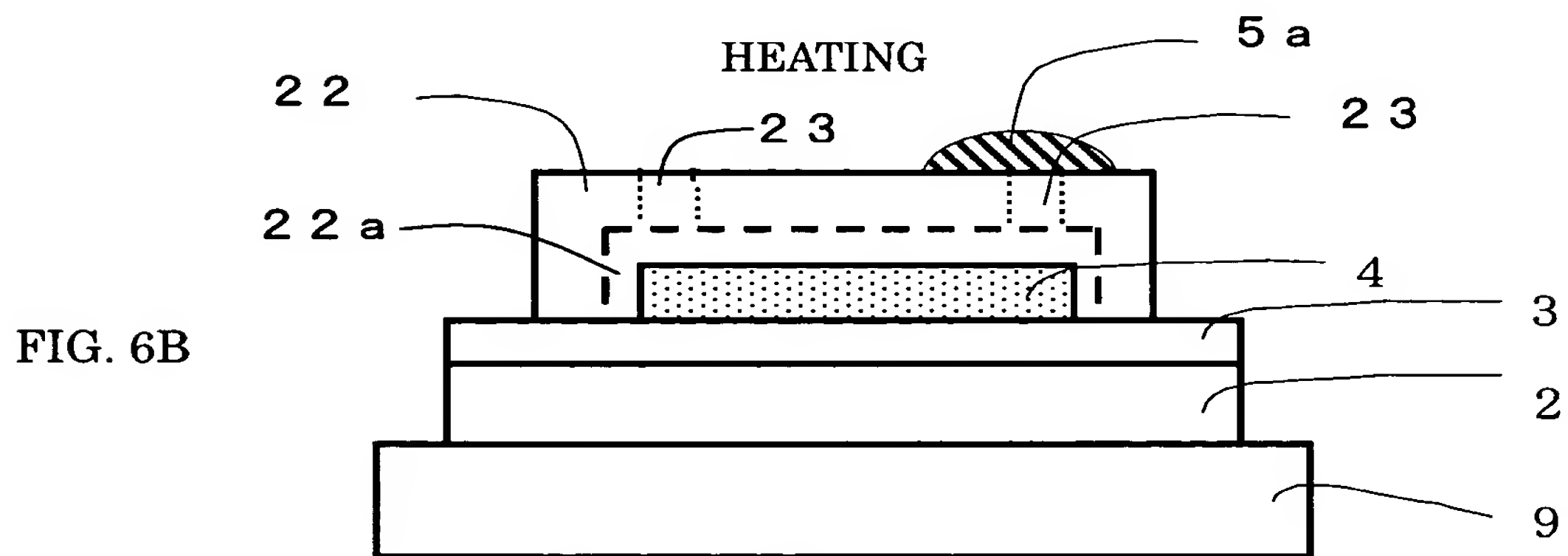
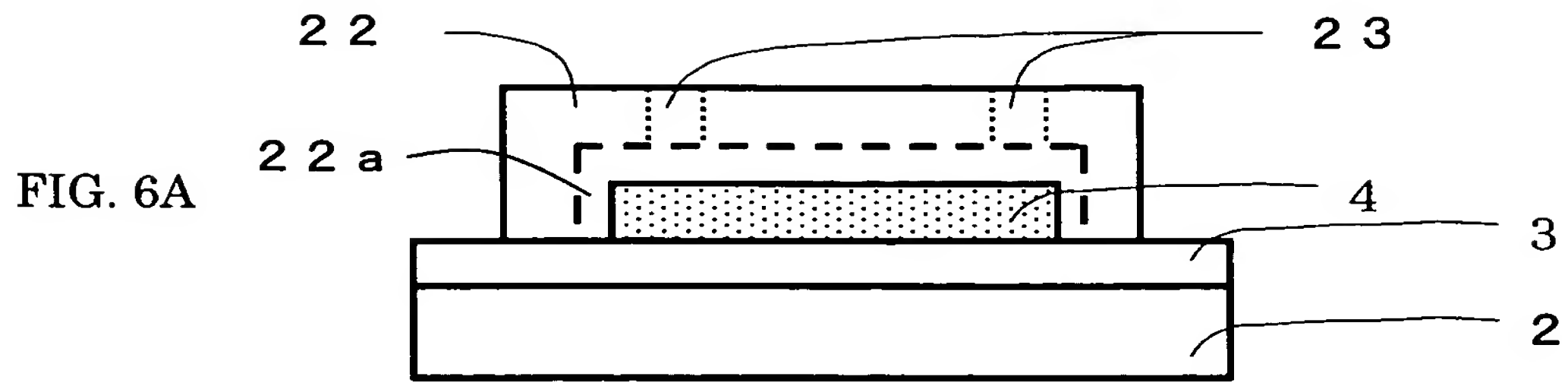


FIG. 7

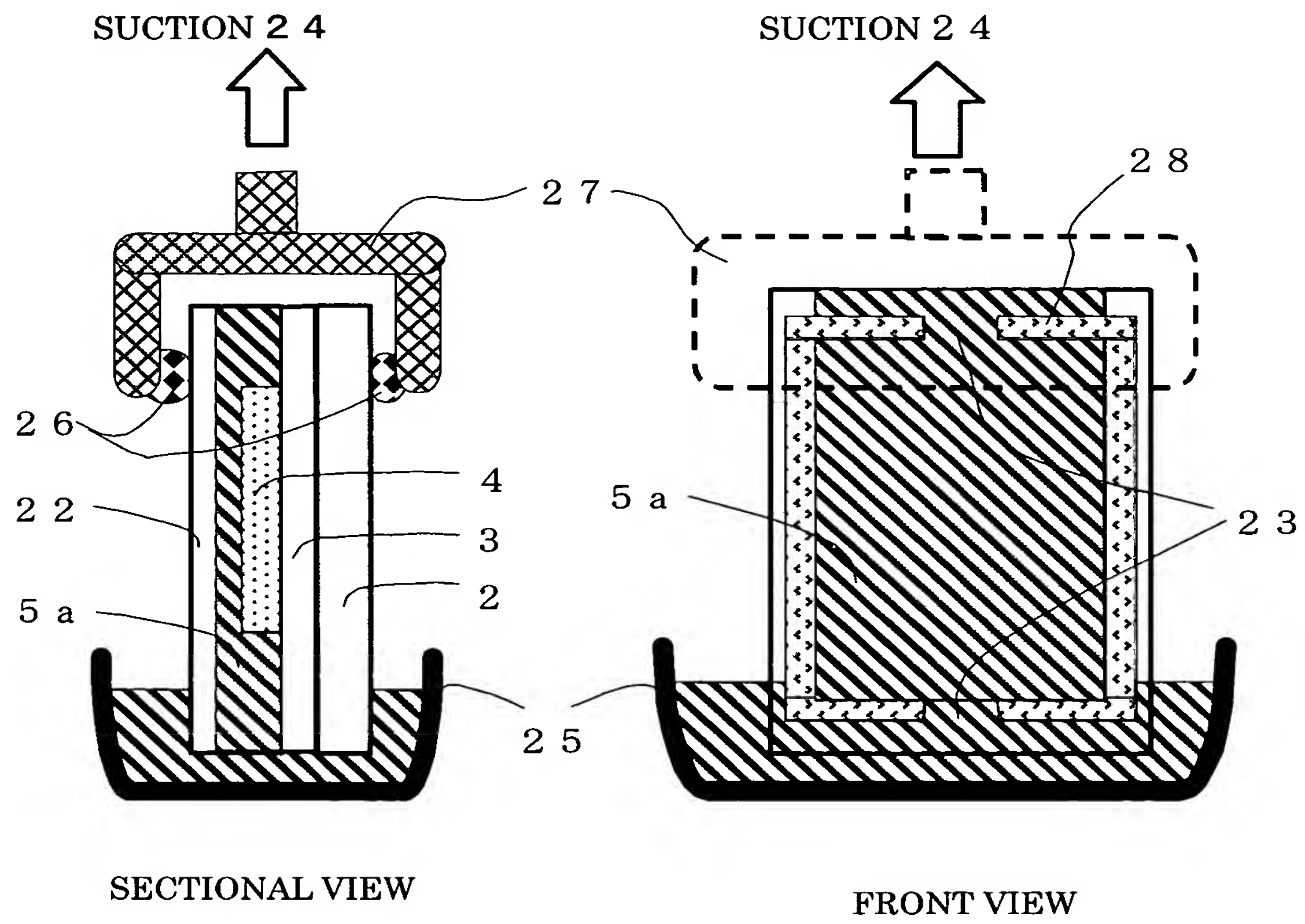


FIG. 8

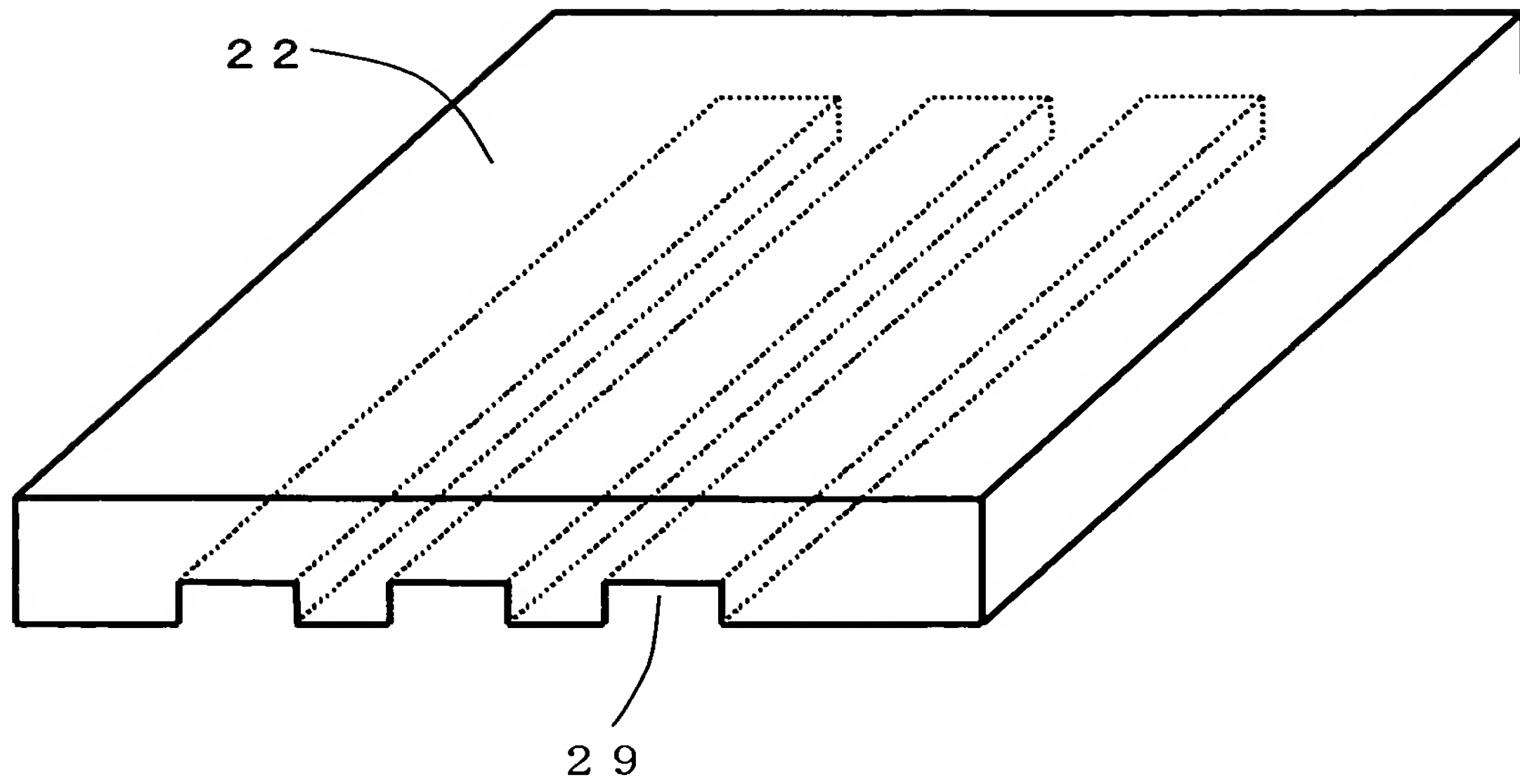


FIG. 9

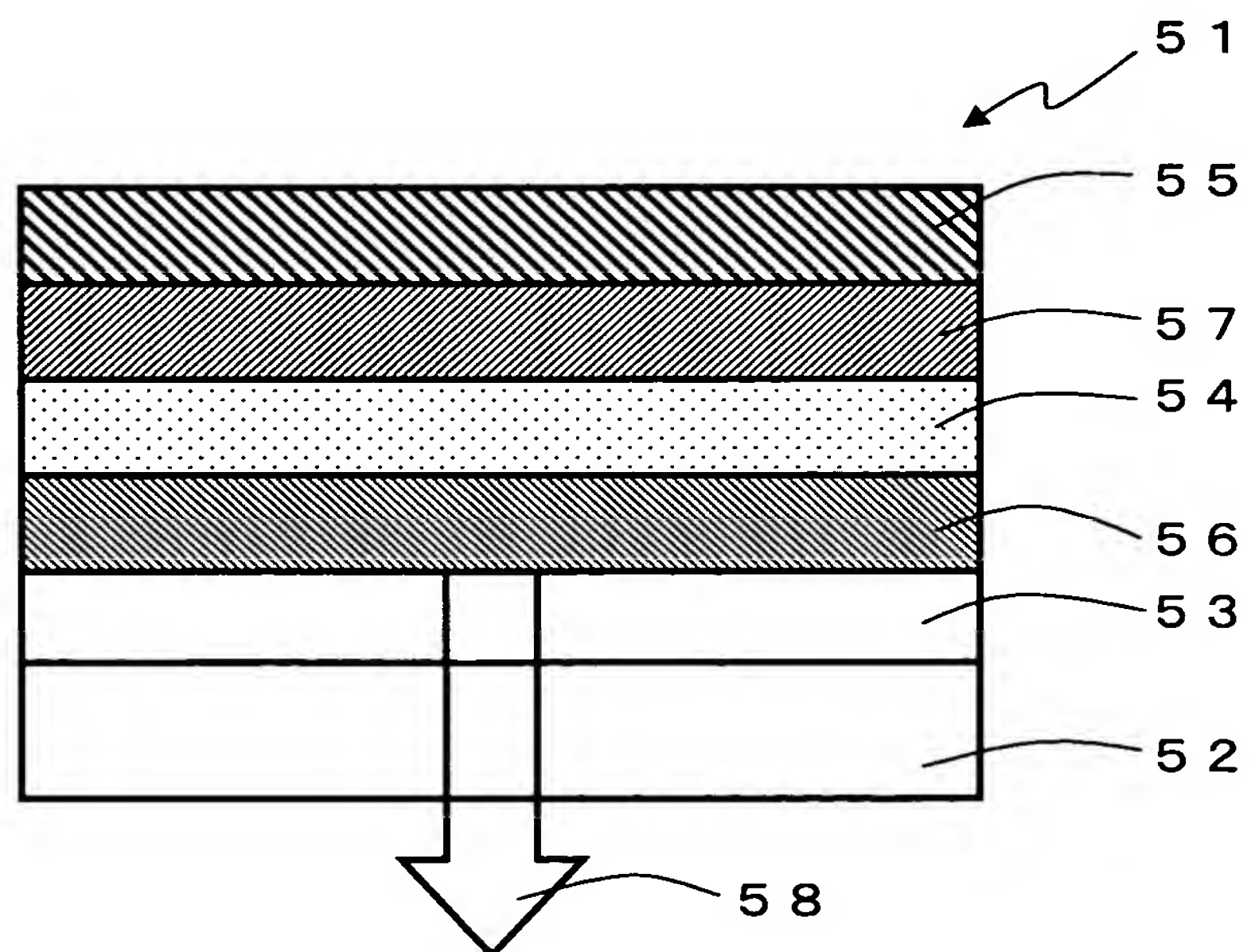


FIG. 10A

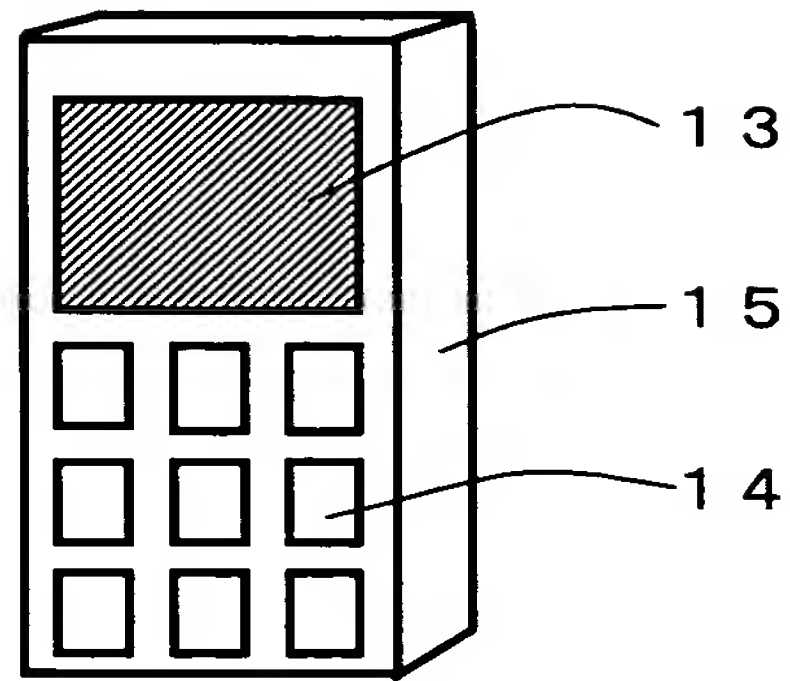


FIG. 10B

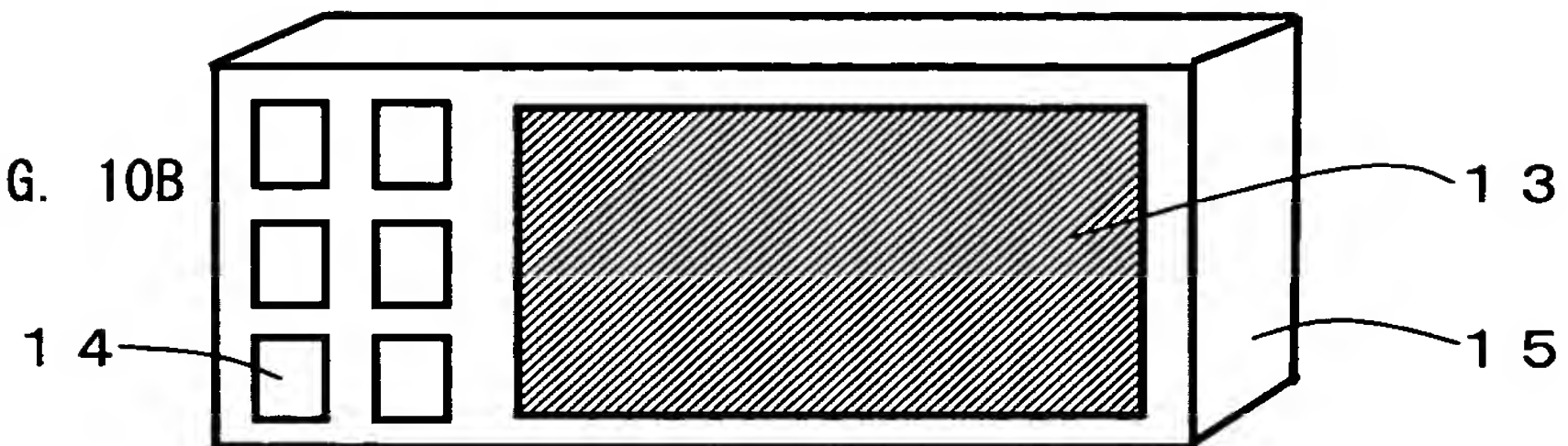


FIG. 10C

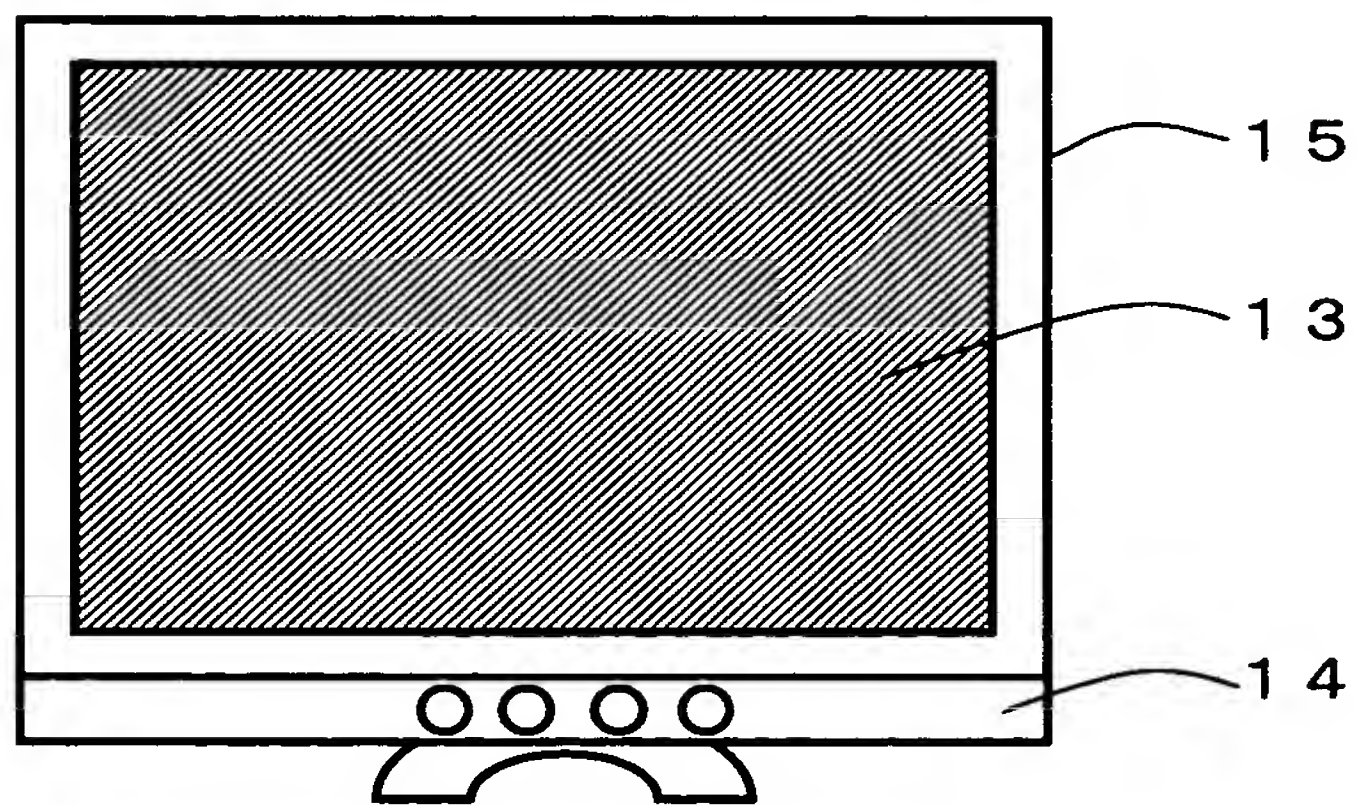


FIG. 10D

